



Plant Closure

Major CNC Machining, Turning, EDM, Fabrication, & Stamping Facility

(40+) CNC Machines Including Mazak, Amada, Fadal, Mitsubishi, Mori-Seiki, & OKK



OVERALL VIEW OF CNC MACHINING



OVERALL VIEW OF INSPECTION



OVERALL VIEW OF AMADA FABRICATION DEPARTMENT:
TURRET PUNCH, PRESS BRAKE AND SHEARS



VIEW OF EDM'S

FEATURED EQUIPMENT:

- (12) Mazak & Fadal CNC Machining Centers
- (11) Mazak Turning Centers
- (8) Mitsubishi CNC EDM & Drills as New as 2010
- (7) Amada CNC Turrets, Pressbrakes, Shears, Welding & Insertion Presses
- Wenzel (2015) CMM & Quality Department
- Huge Tool Room, Tooling, Rolling Stock, Facilities, Support & More

AUCTION DATE:

Tuesday, February 6, 2018 at 10:00am (PST)

INSPECTION:

Monday, February 5, 2018, 9:00am to 4:00pm (PST)

AUCTION LOCATION: 10926 Woodside Avenue, Santee, California 92071



MAZAK VARIAXIS 500-5X 5-AXIS CNC MACHINING CENTER



FADAL VMC-4020 5-AXIS VERTICAL MACHINING CENTER



FADAL VMC-8020 VERTICAL MACHINING CENTER



MAZAK QT-250HP CNC TURNING CENTER

CNC TURNING

- (5) **Mazak QT-250HP**, PC-Fusion 640T controls, 15.7" max. turning dia., 19.7" max. turn length, 3.15" spindle bore, 10" chuck, tool-eye, as late as 2001
- (2) **Mazak QT-20**, T-Plus control, 15.7" max. turning dia., 19.7" max. turn length, 2.4" spindle bore, 10" chuck, tool-eye, New 1998
- (3) **Mazak QT-8N**, Cam T-32-2 and Cam T2 controls, 6.3" max. turning dia., 11.2" max. turn length, 2" spindle bore
- Mitsubishi M-TC10B**, Mits Meldas control, 10" chuck, New 1996 (Inoperable)

5-AXIS CNC MACHINING

Mazak Variaxis 500-5X, Mazatrol Fusion 640M control, APC, 20" x 20" x 18" travels, A & C axes, 12K RPM, 30 HP, CAT 40, CC, New 2004

VERTICAL MACHINING CENTERS

- Fadal VMC-8030HT**, multi-processor control, 80" x 30" x 30" travels, 10K RPM, CAT 40 taper, 21 ATC, New 1998
- Fadal VMC-6030**, 88HS control, 60" x 30" x 30" travels
- Fadal VMC-5020AHT**, 4-axis, 88HS control, 50" x 20" x 20" travels, New 1997
- Fadal VMC-4020**, 5-axis, 88HS control, tilting 2-axis Fadal rotary fixture, 40" x 20" x 20" travels, 10K RPM, CAT 40, 21 ATC
- (2) **Fadal VMC-4020's**, 88HS control, 40" x 20" x 20" travels, 10K RPM, CAT 40, 21 ATC, New 1998
- Fadal VMC-15XT**, 88HS control, 30" x 16" x 20" travels, 7.5K RPM, CAT 40, 21 ATC, New 1996
- Mazak V-515/40**, M-32B control, 41.3" x 20" x 22" travels, 6K RPM, CAT 40, 30 ATC, New 1994

HORIZONTAL MACHINING CENTERS

- Mazak FH-5800**, PC-Fusion 640M control, 19.7" square pallets, 30" x 24" x 26" travels, 12K RPM, CAT 40, 40 ATC, New 1998
- Mazak FH-580/40**, M-Plus control, 19.7" square pallets, 28" x 24" x 16" travels, CAT 40, 40 ATC, New 1996
- Mitsubishi M-H4B**, Mits Meldas control, 15.7" square pallets, 25.6" x 22" x 25.6" travels, 1 degree, 12K RPM, CAT 40, 40 ATC, New 1998 (Inoperable)



MAZAK FH-5800 HORIZONTAL MACHINING CENTER

PLEASE VISIT OUR WEBSITE FOR MORE DETAILED LISTINGS AND PHOTOS.



2005

MITSUBISHI EA-30E CNC SINKER



2006

CURRENT CT-500F CNC EDM DRILL



1993

CURRENT CT-300 EDM DRILL

SINKER EDM & EDM DRILLS

Mitsubishi EA-30E CNC Sinker, 27.5" x 19.7" x 13.8" travels, C-axis, 16 ATC, 100A, 3R, New 2005

Current CT-500F CNC EDM Drill, 5-axis, Siemens Sinumerk control, trunnion table, 24 ATC, Ebbco filter, New 2006

Current CT-300 EDM Drill, programmable, New 1993

WIRE EDMS

Mitsubishi BA-24 Wire EDM, V350-II control, 23.6" x 15.7" x 16.5" travels, AWT and Submersible, New 2010

Mitsubishi FA-20S Wire EDM, 19.7" x 13.8" x 11.8" travels, AWT and Submersible, New 2006

Mitsubishi FX-20 Wire EDM, 19.7" x 13.8" x 11.8" travels, AWT and Submersible, New 1997

Mitsubishi DWC-110SA Wire EDM, 12" x 18" x 10" travels, AWT and Submersible, New 1993

Mitsubishi DWC-90HA Wire EDM, 10" x 12" x 7" travels, New 1993



MINT

2010

MITSUBISHI BA-24 WIRE EDM

QUALITY & METROLOGY

Wenzel X-Orbit 8.7 DCC Coordinate Measuring Machine, CMM Manager software, PH-10M probe, New 2015

Faro Quantum Portable Arm, New 2007

14" Deltronic Comparator, with multi-function DRO

Huge Quantity of Micrometers, Height Gauges, Hardness Testers and More

ONLINE BIDDING AT:



2015

WENZEL X-ORBIT 8.7 DCC CMM



1997

MITSUBISHI FX-20 WIRE EDM



2006

MITSUBISHI FA-20S WIRE EDM



2007

FARO QUANTUM PORTABLE ARM



AMADA RG-100S CNC PRESS BRAKE



AMADA VIPROS 2510 KING CNC TURRET PUNCH



TIMESAVER 2200 SERIES BELT SANDER



AMADA RG-80 CNC PRESS BRAKE



1999

AMADA LMS350 SPOT WELDER

AMADA TOGU III PUNCH AND DIE GRINDER

2004



VIEW OF TIG WELDERS



MIDDLE TABLE



VIDMAR CABINETS



VIEW OF AMADA SPOT WELDERS



(1 OF 2) BRIDGEPORT SERIES I VERTICAL MILLS

FABRICATION & WELDING

Amada Vipros 2510 King CNC Turret Punch, Fanuc 18P control, 22-ton, 50" x 98" travels, 31-station turret w/3 auto-index positions, chiller, scrap conveyor, New 1998, with lots of tooling

Amada RG-100S CNC Press Brake, 110-ton x 10', NC-9EX II control, BG, s/n 103598, New 1988, with lots of tooling

Amada RG-80 CNC Press Brake, 88-ton x 98.6", NC-9EX II control, BG, s/n 812102, New 2001

Amada S-1232 Shear 1/8" x 24", back gauge, 11-gauge max., s/n 12321793, New 1985

Haeger 824-WT-2L Insertion Press, New 2001

Timesaver 2200 Series Belt Sander, single-head, dry, digital control

Amada Togu III Punch & Die Grinder, semi-auto., s/n 30230584, New 2004

Strippit Super 30/30 Single Station Punch

Amada ID-40ST Spot Welder, 40kVA, DIT-543AE micro computer inverter resistance welding controller, New 2002

Amada LMS350 Spot Welder, inverter resistance welding controller, New 1999

(2) Miller Dynasty 700 TIG Welders • Lincoln Precision TIG 225 • Lincoln Square Wave TIG-355 • Lincoln Square Wave TIG-300 • Miller Idealarc • Acorn Welding Tables



14" X 36" REPUBLIC ENGINE LATHE



BPR CP20

PRESSES

55-Ton Ramco Hydraulic H-Frame Press

12-Ton Heim 12A-OBI-BG OBI Press

3-Ton Heim 3-OBI E OBI Press

Benchmaster Pro OBI Press



21-TON HEIM 12A-OBI-BG AND 3-TON HEIM 3-OBI E OBI PRESSES

TOOL ROOM MACHINERY

SWI Trak TRL-1745SP CNC Teach Lathe, SWI LX-2 control, New 1997

10" x 20" Kent KGS-1020AHD 3-Axis Auto Surface Grinder, EM chuck

14" x 40" Cadillac 1440G Gap Bed Engine Lathe

14" x 36" Republic Engine Lathe

(2) Bridgeport Series I Vertical Mills, DRO and P.F.

Enco Vertical Mill • Amada HA-400 Horizontal Automatic Bandsaw • Summit 250M Horizontal Bandsaw • Brobo Super 325 Cold Saw • DoAll Vertical Bandsaw • Rotary Tables • Drill Presses • Belt Sanders • Drill and Carbide Grinders • Etc



SWI TRAK TRL-1745SP CNC TEACH LATHE

1997

Tuesday, February 6, 2018 at 10:00am



1-TON JIB CRANE

SKYJACK SJM3015 SCISSOR LIFT



OVERVIEW OF ROLLING STOCK

FACILITIES

75 HP Ingersoll Rand IRN-75HCC Rotary Screw Air Compressor, New 2010
 55 HP Ingersoll Rand Rotary Screw Air Compressor, with dryer
 1-Ton Jib Crane
 1-Ton Pittsburgh Rolling Gantry Crane
 Several Cantilever Stock Racks and HD Pallet Racks
 Pallet Wrapper and Misc. Shipping Supplies

ROLLING STOCK

16,000-Lb. Clark C500 LPG Forklift Truck
 5,000-Lb. Mitsubishi 25H LPG Forklift
 2001 Chevy C3500S Pick-Up Truck, dually
 1996 Chevy C3500 Stake Bed Truck, dually
 Genie Z 30/20 Telescoping Boom Lift
 Skyjack SJM3015 Scissor Lift

REMOVAL DATE: Items Must be Removed by February 16, 2018. No Exceptions.

TERMS & CONDITIONS: Payment: Bidders are required to pay in full within 24 hours of final invoice date. Applicable sales tax will be added to the purchase price and the buyer's premium of all taxable items. All resellers be prepared to provide Resale Certificate on the day of auction. Lots not paid for and removed within the time allowed may be resold at public or private sale without further notice and any deficiency, together with all expenses of that resale, will be charged to the defaulting purchaser. **Acknowledgement:** The buyer acknowledges that (s)he, or an agent, has inspected all of the assets upon which (s)he will be bidding and/or does purchase. The auctioneer and seller make no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained, or contained in our catalog. Everything will be sold "AS IS," "WHERE IS," "AS AVAILABLE." ALL SALES ARE FINAL. Auctioneer reserves the right to withdraw items, after the order of the sale, accept bids from the Seller and group lots as it may deem appropriate. **Disclaimer and Acceptance:** The Auctioneer and seller expressly disclaim, without limitation, any warranty of merchantability or fitness for a particular purpose. These terms are merely meant to be representative; by registering for and/or bidding in this auction, you are expressly agreeing to these Terms as well as all of the Terms and Conditions in both the Bid Card and Auction Catalogue. **Removal:** RIGGING/REMOVAL IS THE RESPONSIBILITY OF THE BIDDER/BUYER AND ALL BIGGERS ARE REQUIRED TO BE LICENSED, INSURED AND APPROVED BY THE AUCTIONEER. Every effort will be made to facilitate removal. All removal activity must be in accordance with OSHA guidelines. Removal may begin when the auction has been completed and Payment IN FULL has been made. **BUYER'S PREMIUM: 15% Onsite & 18% Online.**

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AUCTION #2: Pacific Contours to Be Sold at the Alt's Tools Location on February 6



4-AXIS

NEW 2007

MAZAK HCN-6000II HORIZONTAL MACHINING CENTER

HORIZONTAL MACHINING CENTER

Mazak HCN-6000II, Matrix Nexus controls, 4-axis, 120 ATC, CAT 50 spindle taper, 10K RPM, (2) 25" pallets, New 2007

VERTICAL MACHINING CENTERS

OKK KCV-600 30L, Neomatic Mits Meldas control, 120" x 25" x 25", 30 ATC, CAT 50 taper, New 1997-1998

Mori Seiki MV-65/50, 4-Axis, MF-M6, 12" MMK Tecnara rotary fixture, 50" x 25.6" x 25.6" travels, 30 ATC, CAT 50 taper, New 1992

Mori Seiki MV-35/40 4-Axis, Yasnac MX1, 8" MMK Tecnara rotary fixture, 30" x 13.8" x 17.7" travels, 20 ATC, BT40 taper, New 1983

TURNING CENTERS

Daewoo Puma 15, Fanuc 16T, 18" chuck, 25" max. turn dia., 62" max. turn length, 5.2" spindle bore, SMW steady rest, New 1997

Mazak QT-28N, T-32-2 control, 12" 3 jaw chuck, CC. tool presetter



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10926 Woodside Avenue, Santee, California 92071

ASSETS LOCATED AT:

2780 Via Orange Way #C, Spring Valley, California 91978



NEW 1992

MORI-SEIKI MV-65/50 VERTICAL MACHINING CENTER



120" X-TRAVELS

NEW 1998

OKK KCV-600 30L VERTICAL MACHINING CENTER

TOOL ROOM MACHINERY

Sunnen CV-616B Cylinder King Vertical Hone, with tooling

Moore #3 Jig Grinder

4' x 13" Ikeda RM-1175 Radial Drill, New 1979

Allen Drill Press, 3 hp

UPCOMING AUCTIONS

A Division of Fortune 500 Service Company

Late Model CNC Gear Hobbers, Welding Positioners, Gear Generators, Crated & Ready for Export

CLOSING STARTS: Thursday, February 22, 2018 at 10:00am (CST)

Featuring: (4) MAG Mdl.I H 1500 CNC 6-Axis Gear Hobbers, New 2013 • (5) Sykes Gear Generators • Wolf Dual Station Robotic Weld Cell, New 2012 • 2-Station Dual Robotic Welding Cell for Walking Beams, New 2012 • (4) Yakasawa Motoman • 400-Ton Ahaus Press • DTI FC 300 CNC Facing & Turning Machine • & More!

Telian Machining

9320 7th Street, Unit C, Rancho Cucamonga, CA 91730

AUCTION DATE: March 7, 2018 at 10:00 am (PST)
 Live & Online

Featuring: Hurco VMX-64 VMC, New 2012 • Hurco TM-18, 18" Chuck, New 2012 • (3) SWI Trak 2460SX, New 2014 • (4) Engine Lathes • Quality & Inspection • Rolling Stock • Toolroom • & More!



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(40+) CNC Machines Including Mazak, Amada, Fadal, Mitsubishi, Mori-Seiki, & OKK



4-AXIS

NEW 2007

MAZAK HCN-6000II HORIZONTAL MACHINING CENTER



15910 Ventura Blvd. Suite 1410
Encino, CA 91436



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Permit No. 17

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Santee, California 92071

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2001

AMADA RG-80 CNC PRESS BRAKE



2015

mint

WENZEL
X-ORBIT
8.7 DCC CMM



2010

MITSUBISHI
BA-24
WIRE EDM



2010

75 HP
INGERSOLL RAND
ROTARY SCREW AIR COMPRESSOR

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