

# ONSITE & ONLINE AUCTION

**Plant Closure:**



## TIER-1 SUPPLIER CNC 5-AXIS & EXTRUSION, FAB & STRETCH-FORMING FACILITY

TUESDAY

November

12

10:00 AM CST

### LOCATION #1

**ENTIRE AUCTION TO BE HELD AT THIS LOCATION**

31800 West 196th Street, Edgerton, Kansas 66021

**FEATURING:** (7) Modig 4-Axis High Speed CNC Extrusion Machining Centers, (6) Late Model CNC HMC's & VMC's Including: Makino, OKK, Doosan and Tsugami, Metrology, Test & Lab Equipment, R.O. System and Much More...

### LOCATION #2

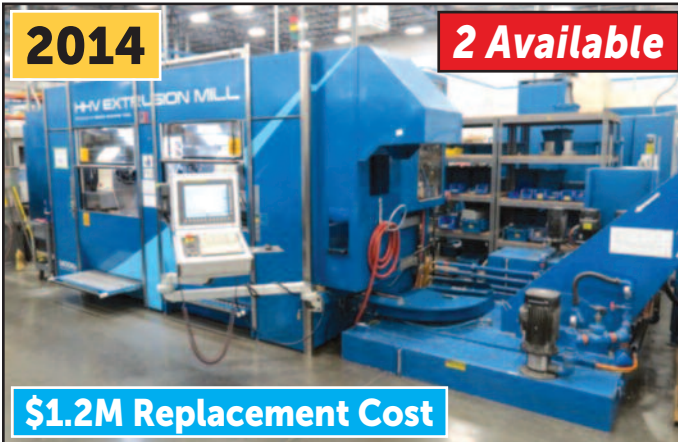
**INSPECTION LOCATION ONLY**

102 West Hillside Street, Wellington, Kansas 67152

**FEATURING:** Stretch Forming, CNC Routers, CNC Fabrication Machinery, Turret Punches, Press Brakes, Bending Rolls, Finishing Machines, Presses, Toolroom, Welding, Heat Treat, Facilities Equipment and Much More...

2014

2 Available



\$1.2M Replacement Cost

Modig HHV 4-Axis High Speed Extrusion Machining Center



View of Press Brakes

2011



5-Axis

OKK HM800 5-Axis Horizontal Machining Center



17-Ton Versa Stretchformer

**ONSITE & ONLINE AUCTION:** Tuesday, November 12th @ 10:00am CST  
**ONSITE INSPECTION IN BOTH LOCATIONS:** Monday, November 11th, 9am to 4pm CST



15910 Ventura Blvd., Suite 1410, Encino, CA 91436  
818.788.2260 | info@machinerynetworkauctions.com  
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## EXTRUSION MACHINING

- (2) **Modig HHV 4-Axis High Speed**, Fanuc 30i Mdl. B, Fischer 1700mm 30k Spindle, 28K RPM, HSK63, 30 ATC, New 2014
- (5) **Modig MD7200**, Fanuc 16M, 20K RPM, 24 ATC, CT40, 1997

## HORIZONTAL MACHINING CENTERS

- **OKK HM800 5-Axis**, Fanuc 31i Mdl. A5, (2) 32" Pallets, 10k RPM, CT50, 60 ATC, New 2011, S/N 180
- **OKK HM800S 4-Axis**, Fanuc 310iS Mdl. A, 32" Pallet, 12K RPM, CT50, 160 ATC, CTS, Chip Conveyor, Probe, New 2008, S/N 410
- **Doosan HM5000 4-Axis**, Fanuc 31i Series A, (2) 20" Sq Pallets, 6K RPM, 120 ATC, CT 50, CTS, New 2012, S/N MH0010-001164
- (2) **Doosan HM-500**, Fanuc 18iMB, (2) 19.7" Pallets, B-Axis, 6k RPM, CT50, 60 ATC, CTS, Probe, New 2007, S/Ns HM500294 & HM500293
- (2) **Makino A77 4-Axis**, Professional 3, 12K RPM, CT50, 60 ATC, CTS, 1996 & 1995, S/Ns 127 & 260
- **Tsugami FMA3-II**, 4-Axis, Fanuc 18i, (10) Position Pallet Changer, 11.8" Sq. Pallets, 15k RPM, 190 ATC, CT40, S/N 3372
- **OKK KCH-400 4-Axis**, Mits GNC, 6K RPM, CT50, 60 ATC, S/N 102

- (3) **Makino A99 F.M.S.**, Pro 3, (14) 25" Sq. Pallets, 90 ATC Each, 18k RPM, CTS, 2001, S/Ns 01-158, 159 & 160

## VERTICAL MACHINING CENTERS

- **Makino FNC-208 4-Axis**, Fanuc 6M, 4th Axis R/T, 3200 RPM, 30 ATC, CT50
- (2) **OKK MCV-820 4-Axis**, Fanuc 11M, CT50, 30 ATC, Nikken R/T, 1985, S/Ns 185 & 184
- **LeBlond Makino FNC 178 4-Axis**, Fanuc 11M Ctrl., 79" x 31" x 31" x 27" Travels, 3,200 RPM, w/30 ATC, S/N A90-125
- **Tree VMC-1260 E**, 25" x 57" Table Size, 50" x 25" x 30"
- **OKK PCV 510**, Mits PNC, 12" 4th Axis Table, 6k RPM, CT 50, 24 ATC, 1990s, S/N 123
- **OKK MCV-860 4-Axis**, Neomatic, 80" x 34", 4th Axis fixture, 6K RPM, CT50, 30 ATC, 1995, S/N 168
- **Tree VMC-840**, Delta Dynapath, 32" x 16" x 15", CTS, 1993, S/N 9-18-93-1037
- (3) **Urawa UB-710 Twin Spindle**, Fanuc 6M, BT40, 22 ATC, S/Ns M-2020, M-2090 & M-2092
- **Hurco KMB1 CNC**

## ROTARY TABLES

- Multiple **Tsudakoma Rotary Tables**

## CNC LATHES

- **Okuma LB-10 CNC Lathe**, OSP5000LG

## TOOL ROOM EQUIPMENT

- **Topwork CM-2 Tool & Cutter Grinder**
- 12" x 24" **Okamoto PSG-124 Auto Surface Grinder**, 1990
- **Harig 612 H.F. Surface Grinder**
- **K.O. Lee Tool & Cutter Grinder**
- **25-Ton Enerpac H Frame Hydraulic Press**
- **OKK MH-3P Horizontal Mill**
- (2) **Bridgeport J Head Vertical Mill, DRO**
- (2) 1" x 48" **Dadson DS1054CM Gun Drills**, HP pump,
- **Joggle Machine Mdl. PJP-2B**, 50-Ton, 4 Post, 25" x 38" Bed Size
- **South Bend Mdl. SB1021 14" Vertical Band Saw**
- **Denray Mdl. 2872B 28" x 72" 2 HP Downdraft Table**, New 2006
- **RPM/ Powertrol Mdl. DD1010 Shrink Fit Tool Setter**
- **Zoller Hyperion 400 Tool Setter**
- **Zoller Smile 600/4 Tool Setter**

## INSPECTION EQUIPMENT

- **G&L Sheffield RS-150 DCC CMM**, 80" X, PH-10 MQ Probe, PC Dmis, Measuremax Software, 1990
- **Mitutoyo SJ410 Roughness Measuring Machine**
- **Starrett 36" x 60" Granet Table**
- **Tesa Mdl. Tesa-Hite 700 Electronic Height Gauges**

## SUPPORT & FACILITIES

- **Tooling & Racks, Oven, Small Vibrodyne**
- **Videojet Mdl. 1520 Ink Jet Marking Machine**, New 2014
- **JLG E400A Boom Lift**
- (6) **Gorbel Modular Gantry Cranes**, Up to 1-Ton Capacity
- (7) **Jib Cranes**
- **125 HP IR IRN125HCC Rotary Screw Air Compressor**, New 2005
- **100 HP Kaeser SFC75ST Rotary Screw Air Compressor**, New 2016
- **75 HP Atlas Copco GA55VD Rotary Screw Air Compressor**, New 2012
- **Hague Hydro Clean RO System**, w/Puromax Filter Holders


**2014**
**\$1.2M Replacement Cost**
**2 Available**
**Modig HHV 4-Axis High Speed Extrusion Machining Center**

**6 Available**
**Modig MD7200 CNC Extrusion Milling Machine**

**2012**
**Doosan HM5000 4-Axis HMC**

**2007**
**Doosan HM500 HMC**

**F.M.S.**
**(3) Makino A99 F.M.S. HMC**

**2 Available**
**Makino A77 4-Axis HMC**

**11-Pallet**
**Tsugami FMA3-II HMC**

**2011**
**5-Axis**
**OKK HM800 5-Axis HMC**

**2008**
**OKK HM800S 5-Axis HMC**



## STRETCH FORMING

- 17-Ton Versa Stretch Former, 205'L, approx 10' Arms, 20 HP Hyd. Motor

## CNC ROUTERS

- Shoda NCW516-1352 CNC Router, Fanuc 15M Control, 51" x 204" Trvls, Dual Table, (2) 18k RPM Spindles, 16 ATC, S/N Z76A7190, New 1997
- Komo VR1008TT CNC Router, Fanuc 16M Control, Dual 5 x 10' Table, (2) 18k RPM Spindles 8 ATC, S/N 21151-03-01-97, New 1997

## CNC FABRICATION MACHINERY

- FinnPower TP 2520 CNC Turret Punch, Siemens Sinumerik 3 Control, 33-Ton, 50" x 100" Sheet Size, 28 Station Turret, w/Multi-Tool Positions, S/N 7.7-252048096, New 1996
- 85-Ton x 80" Trumpf Trumabend V85 CNC Press Brake, Trumpf Control, Back Gauge, S/N 883189, New 1997
- 55-Ton x 79" Amada RG-50 CNC Press Brake, NC9-EX Control, S/N 50506304, New 1997
- 130-Ton x 10' LVD 120/10 PPI MNC 95 Press Brake, BG, S/N 20832, New 1993
- 225-Ton x 10' Cincinnati 9 Series x 10 Press Brake, Hurco Autobdn 5C CNC Back Gauge, S/N 39016, New Approx. 1970

## BENDING ROLLS

- 20' x 19" Farnham Sheet Bending Roll, Mechanical, S/N 6-44-13
- 12' Farnham Sheet Bending Roll, S/N 12-22-44

## SHRINKER / SKETCHERS

- (5) Marchant 6FG Shrinker/Stretchers

## CONVENTIONAL FABRICATION AND STAMPING

- 1000-Ton Williams White Hyd. Forming Press, 36" x 36" Bed
- 150-Ton x 6' Cyril Bathe PT-6-150 Press Brake, S/N 5629
- 134-Ton HTC 8200 MS Hyd. Press, 44" x 90" bed, S/N 380T1916
- Strippit Super 30 Punch, S/N 48842365
- Lisse 23/30 Rolling Mill, 39" x .02 - .063" Thickness, S/N 1188
- 110-Ton Aida C1-11(2) Gap Frame Press, 42" x 26" Bed, Light Curt., S/N 00211-2930, Approx. 1980
- 60-Ton Bliss 21-1/2 OBI Press
- 45-Ton USI Clearing Torc-Pac 45 OBI Press, 28" x 18" Bed, S/N 57-7505, New 1960's
- Denison Multipress Hyd. Press
- Custom Hyd. Press, Approx 30" Stroke
- (2) Small Hand Rolls
- Arbor Press

## FINISHING MACHINES

- Timesaver 137-2HDCMW, 37" Single Head, Dry, S/N 19257Y
- Timesaver GS-360, 36", Wet, S/N 50664M
- Timesaver Mini-Belt 948, S/N 9194
- Hammond Rotofinish Vibratory Deburrer
- Disc Sander & (2) Wilton Belt Sanders

## TOOLROOM EQUIPMENT

- DoALL & Grob Vertical Band Saws, New 1996
- Bridgeport J Head Mill
- (2) Alliant CNC Vertical Mills
- Powermatic Drill Press
- 36" Tennsmith Foot Shear

## HEAT TREAT AND FACILITIES EQUIPMENT

- (2) Walk-in Freezers
- Abrasive Blast Cabinets
- (3) Despatch Aging Ovens, Up to 12' x 7' x 5'. 500 Deg. F, Gas


**17-Ton Versa Stretch Former**

**Shoda NCW516-1352 CNC Router**

**FinnPower TP 2520 CNC Turret Punch**

**85-Ton x 80" Trumpf Trumabend CNC Press Brake**

**View of Farnham Sheet Bending Rolls**

**Marchant 6FG Shrinker/Stretchers**
**5 Available**

**1000-Ton Hyd. Forming Press**

**Lisse 23/30 Rolling Mill**

**Grob Vert. Band Saw**

**View of Timesavers**

**View of Walk-in Freezers**
**2 Available**

**TERMS & CONDITIONS:** Payment must be in U.S. Dollars. Payment, including 18% Buyer's Premium, is due within 3 business days of receipt of invoice. Valid Bill of Lading must be shown and on file with MNA to avoid local sales tax. No exceptions. Any item/lot not removed by December 3rd, 2019, shall be deemed to be abandoned. By placing a bid, bidder acknowledges and expressly assents to each of the terms and conditions of auction found on the MNA website and auction catalog.

**ONLINE BIDDING AT:** **BidSpotter.com**

**LAST DATE TO REMOVE EQUIP: Dec. 3, 2019**



# ONSITE & ONLINE AUCTION

**Plant Closure:**



## TIER-1 SUPPLIER CNC 5-AXIS & EXTRUSION, FAB & STRETCH-FORMING FACILITY

TUESDAY  
**November**  
**12**  
10:00 AM CST



**2 Available**

**\$1.2M Replacement Cost**

Modig HHV 4-Axis High Speed Extrusion Machining Center



15910 Ventura Blvd, Suite 1410  
Encino, CA 91436



# ONSITE & ONLINE AUCTION



Doosan HM5000 4-Axis HMC



View of Tooling



Amada RG-50 CNC Press Brake

## UPCOMING AUCTION CALENDAR

### ONSITE & ONLINE AUCTION



2130 S Industrial Park Ave., Tempe, AZ 85282

### Triumph Manufacturing – 5-Day Auction

FEATURING: 3500 Lots Featuring 150+ CNC & Multi-Spindle Screw Machines, CNC Swiss-Type Lathes, CNC Turning Centers, Rotary Transfer Machines, Centerless Grinders, (7) CNC VMCs and Much More...

**November**  
**6**  
10:00am MT

### ONSITE & ONLINE AUCTION



Rancho Cordova, CA  
Dec. 10 – Online Auction

### Aerojet Rocketdyne Missile & Rocket Propulsion Manufacturing Facility

FEATURING: Composite Structure Forming, Advanced Large Capacity Heat & Vacuum Treating, CNC Machining, Test & Inspection Equipment. Huge selection of Tooling, Facilities & Support.

**December**  
**3**  
10:00am PT

### ONSITE & ONLINE AUCTION



130 Beacon St., So. San Francisco, CA  
Dec. 12 – Online Auction

### Plant Closure: Major Supplier to the Semiconductor Industry

FEATURING: Huge CNC Facility Including 2018 Makino A61 F.M.S., 2017 Doosan, Okumas, Mori Seiki, Honor Seiki and Mitsubishi 5-Face, with Tool Room, Inspection, Welding, Testing, Support & Much More...

**December**  
**5**  
10:00am PT

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