

2-DAY WEBCAST AUCTION



DIMIC STEEL TECH

PLANT CLOSURE
Due to Owner Retiring

**\$3 Million
Valuation!**

LATE MODEL LASER, FABRICATION AND MACHINING EQUIPMENT AS LATE AS 2021

FEATURING: Lasers, Press Brakes, CNC Machining, CNC Tube Bender, Plate Bending Rolls, CNC Tube Bender, Plate Bending Rolls, Shears, Saws, Inspection & Quality Control, Welding Cell & Assorted Welding Equipment, Assorted Fabrication Machinery, Finishing & Deburring Equipment, Toolroom Machinery, Facilities, Rolling Stock, Huge Quantities of Sheet Metal & Much More...



2020
Bystronic Bysmart 6000 Fiber Laser, w/Bytrans 4020 Extended Automation



2014
220-Ton x 161" Bystronic Xpert 200/4100 CNC Hyd. Press Brake



2020
VLB Group EB 83 Tube Bender



2019
Chevalier UNI5X-400 5-Axis VMC

2-DAY WEBCAST AUCTION:

Wednesday, December 7th, 2022 at 10am PT
Thursday, December 8th, 2022 at 3pm PT

ONSITE INSPECTION:

Tuesday, December 6th
9:00am to 4:00pm PT

LOCATION:

145 N 8th Avenue
Upland, CA 91786



15910 Ventura Blvd., Suite 1410, Encino, CA 91436
818.788.2260 | info@machinerynetworkauctions.com
machinerynetworkauctions.com

ONLINE BIDDING AT:
BidSpotter

LASERS

- **Bystronic Bysmart 6000 Fiber Laser**, w/Bytrans 4020 Extended Automation with 2 Cassettes Including Copper Grates, 160" x 80", 6000 Watt Fiber, Automatic Nozzle Changer w/40 Positions, DFLS 6 Dust Collection System (Donaldson Torit), New 2020



Bystronic Bysmart 6000 Fiber Laser, w/Bytrans 4020 Extended Automation

- **Bystronic BySpirit Pro 4020 Fiber Laser**, 4.4 KW CO2, 157.5 x 78.7" Travels, ByLaser 4400 Laser Source, Donaldson Torit Dust Collector, 6000 Cutting Hours, S/N R1419024, New 2014



Bystronic BySpirit Pro 4020 Laser

PRESS BRAKES

- **220-Ton x 161" Bystronic Xpert 200/4100 CNC Hyd. Press Brake**, Enlarged Stroke, Hydr, Clamping, (2) Dynamic Sheet Supports, 5-Axis CNC Back Gauge, New 2014, 400K Replacement Cost, Huge Compliments of Tooling
- **350-Ton x 14' Cincinnati 350AF x12' CNC Press Brake**, 6-Axis, Adaptive Autoform Control, Pit Req., S/N 48974
- **230-Ton x 14' Cincinnati 230CB x 12 CNC Press Brake**, 4-Axis, Autobend 7 Control & B.G., Pit Req., S/N 40540

- **105-Ton x 118" Gasparini PBS 105/3000 CNC Press Brake**, 4-Axis, Dealeam Control, S/N 1099-4116, New 1999
- **110-Ton x 122" Komatsu PHS 110x310 CNC Press Brake**, 4-Axis, KRAPS III Control & NC Back Gage, S/N PT2, New 1991
- **60-Ton x 6' Cincinnati 60CBII-4 CNC Press Brake**, Cincinnati 2-Axis Control, S/N 50381
- **Loads of Willa & Conventional Press Brake Tooling**



220-Ton x 161" **Bystronic Xpert 200/4100 CNC Hyd. Press Brake**



350-Ton x 14' **Cincinnati 350AFx12' CNC Press Brake**



230-Ton x 14' **Cincinnati 230CB x 12 CNC Press Brake**



105-Ton x 118" **Gasparini PBS 105/3000 CNC Press Brake**

CNC MACHINING

- **Chevalier UNI5X-400 5-Axis VMC**, Fanuc 0iMF, 29.5" x 24" x 21.7" Travels, 150 Deg A-Axis, 360 Deg. C-Axis 12.6" Face Plate on Trunnion Table, 12K RPM, CT40, 30 ATC, S/N FMC15CP01, New 2019
- **Sharp SVG-8540A 4-Axis VMC**, Fanuc 0iMD, 84.6" x 39.7" x 31.1" Travels, 8K RPM, CT50, 40 ATC, S/N 293387, New 2013
- **MAG Fadal VMC-4020FX 4-Axis VMC**, Fanuc 0iMC, 40" x 20" x 20" Travels, 10k RPM, CT40, 24 ATC, S/N 012008031482, New 2008
- **Fadal VMC6030HT VMC**, Multi Processor CNC, 60" x 30" x 24" Travels, 10K RPM, CT40, 30 ATC, S/N 032006018551, New 2006
- **Haas VF-2D VMC**, 30" x 16" x 20" Travels, S/N 35250, New 2004
- **Hwacheon HiTech 200C CNC Turning Center**, Fanuc 0i-TC Control, 10" Chuck, 3" Bar Cap., Tlstk, S/N M017354A1FT, New 2006
- **Huge Quantities of Tool Holders, Vises and Tooling**



Chevalier UNI5X-400 5-Axis VMC



Sharp SVG-8540A 4-Axis VMC



View of Tooling



View of Kurt Vises



View of Tooling

CNC TUBE BENDER

- **VLB Group EB 83**, CNC 3.26" Max Dia., S/N V00328, New 2020, 375K Replacement Cost
- **Ercolina TBS130VS**, 5" Tube Cap., Touch Screen Control, S/N 9114004, New 2014
- **Ercolina SB-48**, 2" Tube Cap., New 2008



VLB Group EB 83 CNC Tube Bender



Ercolina TBS130VS CNC Tube Bender

PLATE BENDING ROLLS

12' x 1/4" Roundo PS205, S/N OD2574, New 1981
10' x 14 Ga JM Montgomery 12014B, S/N 1001459
Assorted Niagara, Pexto & Meyer Rolls

SHEARS

- 1/4" x 12' Cincinnati 1812FSU, Hydraulic, Auto Control & PGOBG, S/N 42669
- 1/4" x 12' Cincinnati 1812, Mechanical, PFOBG, Pit Req. S/N 40489
- 52" By George CS5273 Circle Shear, Powered, S/N C27402, New 1976
- Wysong & Pexto Shears

SAWS

- Marvel 380A-PC60 Automatic Vertical Tilt Frame Band Saw, PC3 Programmable Control, 15" x 20" Cap., +/- 60 Deg Tilt, S/N E380-0254PC3, New 2015
- Amada H-650 HD Semi Auto Horizontal Band Saw, 16" x 25" Cap., Mitering Cap., S/N 483535, New 1984
- DoALL ZS-3620 Vertical Band Saw, 20" Hgt x 36" Throat, S/N 31-662396
- Elumatec DG79 Dbl. Mitre Saw, 15" Blade, 4 HP Motors, Pneumatic Feeds, S/N 0799133182
- Haberle H350 Cut Off Saw

INSPECTION & QC

- Hexagon Romer Absolute RA-7325 Portable Measuring Arm, 8.2' Range, New 2017
- Rockwell Hardness Tester, Height Gauge, 4'x 6 Granite Surface Plates
- Kelch Kalimat C Tool Presetter



12' x 1/4" Roundo PS205



1/4" x 12' Cincinnati 1812



Marvel Vertical Tilt Frame Band Saw



Mubea HIW750 Iron Worker



Bridgeport Vertical Mill



Hexagon Romer Absolute Portable Measuring Arm

UPCOMING AUCTIONS



LIVE WEBCAST AUCTION – Thursday, December 01, 2022 at 10:00 am (PT)
Keramos 225, Col. Del Prado, C.P. 64410, Monterrey N.L.

MULTI FACILITY SALE OF AUTOMATED PLASMA WELDING, CNC TURNING, MACHINING & DRILLING



ONSITE AND ONLINE AUCTION – Friday, December 09, 2022 at 10:00 am (PT)
2000 Pomona Blvd, Pomona, CA 91768

ASSETS SURPLUS TO CONTINUING OPERATION OF FABRICATION AND STAMPING FACILITY

WELDING CELL & ASSORTED WELDING EQUIP.

- ESAB Swift Arc SL Welding Cells
- Kuka KR16 Robot
- (2) 36" x 120" Welding Positioners
- Fronius TPS 400i & ESAB Warrior 500i Welders
- Robot & Weld Controls
- Safety Enclosure, New 2016
- Miller XMT450MPA, Deltaweld 451, Millermatic 252, & CP300 Units
- Lincoln Precision TIG 375, Power MIG 350, Power MIG 300
- ESAB MIG U5000i
- Weldsale Steel Acorn Tables, up to 5' x 20'
- Miller & Bernard Booms
- Wire Feeders & Peripherals
- 50 KVA ACME 3-24-50 Spot Welder

ASSORTED FABRICATION MACHINERY

- Amada Pega 306072 CNC Turret Punch, New 1988
- Amada Togu III Die Grinder, New 2002
- Mubea HIW750 Iron Worker
- Whitney 652 & Strippitt Fabricator Single Station Punches
- Haeger 824H Insertion Press
- Boschert LB15 Corner Notcher
- Chicago W36 Apron Brake, Lockformer, Wysong Shear, Mittler Bead Roller

FINISHING & DEBURRING EQUIPMENT

- Goff Automated Shot Peen Machine
- 52" Rotary Table
- (2) 10 HP Shot Wheels
- Media Reclamation
- Dust Collector
- Almco OR-25 VLR Vibratory Finishing Bowl, 98" Diam, 32 C.F., 20 HP
- Timesaver 137-1HDM Belt Sander, with Dust Collector

TOOLROOM MACHINERY

- 17" x 60" Webb 17GX60 Engine Lathe • Bridgeport & Birmingham Vertical Mills • Ridgid & Thread-O-Matic Pipe Threaders • Delta Table Saw • Over Arm Saw • Pin Router

FACILITIES

- 30 HP Kaeser AS 30T Rotary Screw Air Compressor, with Integrated Refrig. Air Dryer, New 2015
- 50 HP Kaeser BS 61 Rotary Screw Air Compressor, with Dryer
- Pallet Racking, Cantilever Racks, Digital Scales, Work Benches, Tool Cabinets, Fab Tool Storage

ROLLING STOCK

- Ford F-650 Super Duty Stake Bed Truck, Dually, Cummins TD, New 2019
- Ford F-650XL Super Duty Stake Bed Truck, Dually, Cummins TD, New 2012
- Ford F-350 Stake Bed Truck, Dually V8 Navistar TD, New 2003
- Motor Home, 10,143 Miles & 476 Hours, CAT 350 hp Allison Transmission, 2 TV's, Bose Sound Stereo System, Full Kitchen, Stove, Microwave, Refrigerator, Shower & Toilet, Full Size AC & Heater, Both Front and Back Sleeping When Pulling Out the Couches.
- Ford F-150 P/U Truck
- (9) Toyota, Nissan, Caterpillar, Clark & Viking Forklifts, Up to 10k Lbs Cap, LPG & Elect., as New as 2019
- Marklift Scissor Lift

HUGE QUANTITIES OF SHEET METAL



ESAB Swift Arc SL Welding Cells



Amada Pega 306072 CNC Turret Punch



Webb 17GX60 Engine Lathe



Motor Home



View of Forklifts

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DIMIC STEEL TECH

PLANT CLOSURE
Due to Owner Retiring

**\$3 Million
Valuation!**

LATE MODEL LASER, FABRICATION AND MACHINING EQUIPMENT AS LATE AS 2021

2-DAY WEBCAST AUCTION: December 7th & 8th – Upland, CA

2020



Bystronic Bysmart 6000 Fiber Laser, w/Bytrans 4020 Extended Automation



MACHINERY NETWORK AUCTIONS

15910 Ventura Blvd, Suite 1410
Encino, CA 91436



View of CNC Machinery



View of Press Brakes



View of **Bystronic** Lasers



Welding Cell

2020



VLB Group EB 83 CNC Tube Bender



Motor Home



View of Forklifts



View of Trucks

REMOVAL INFORMATION: Removal will be by APPOINTMENT ONLY Monday thru Friday from 8:00am to 4:00pm. Removal will begin on Friday December 9, 2022. All Machinery must be removed by 4:00pm on Monday December 26, 2022. Removal Costs: Buyers are fully responsible for all cost to remove their purchases. Please get removal quotes prior to bidding and bid accordingly.

TERMS AND CONDITIONS: Payment must be in U.S. Dollars. Payment, including 18% Buyer's Premium, is due within 3 business days of receipt of invoice. Valid Bill of Lading must be shown and on file w/MNA to avoid local sales tax. No exceptions. Any item/lot not removed by Monday December 26, 2022 shall be deemed to be abandoned. By placing a bid, bidder acknowledges and expressly assents to each of the terms and conditions of auction found on the MNA website and auction catalog.

ONLINE BIDDING AT:
BidSpotter

MACHINERYNETWORKAUCTIONS.COM