

# ONSITE & ONLINE AUCTION

**ATTEND**  
Live Onsite Sale!

Plant Closing

**PROPER  
TOOLING**

## WORLD CLASS MOLD MANUFACTURER

**FEATURING:** Late CNC Optics Dept., (16) VMC's, (6) HMC's, Graphite Dept., EDM's, Gun Drills, Spotting Presses, Krauss Maffei Plastic Injection Molding Machines, Inspection, Support, Rolling Stock and Much More...

** ONSITE **	ONLINE
Tuesday	Wednesday
MAY	MAY
<b>23</b>	<b>24</b>
10:00 AM (ET)	10:00 AM (ET)



Roeders RXU1001DSHZ2 CNC VMC with Optics



OPS Ingersoll Gantry Eagle1400 EDM



OKK VC-X500 5-Axis CNC VMC



Krauss Maffei Blue Power MX 2300-17200 CNC Hydraulic Injection Molder

**ONSITE AUCTION:**

Tuesday, May 23 at 10am ET

**ONLINE AUCTION:**

Wednesday, May 24 at 10am ET

**ONSITE INSPECTION:**

Monday, May 22, 9am to 4pm ET  
and By Appointment

**LOCATION:**

13870 E Eleven Mile Road,  
Warren, MI 48089



818.788.2260  
info@machinerynetworkauctions.com  
machinerynetworkauctions.com

Sale in Conjunction with:



MACHINERYNETWORKAUCTIONS.COM

## CNC 5-AXIS OPTICS ROOM

- **Roeders RXU1001DSHZ2 5-Axis CNC Vertical Machining Center**, Roders HMC RM56 Control, Dual Spindle, Air & Electric Spindles, 27.55" x 33.66" x 19.68" Travels, 30 ATC, New 2018, (Fully Loaded with Options) \*\$850K Replacement\*
- **Roeders RXU1001DSH 5-Axis CNC Vertical Machining Center**, 27.55" x 33.66" x 19.68" Travels, 30 ATC, New 2014, (Fully Loaded with Options)
- **Roeders RXP600 CNC Vertical Machining Center**, 23.6" x 19" x 11.8" Travels, 30 ATC, New 2014



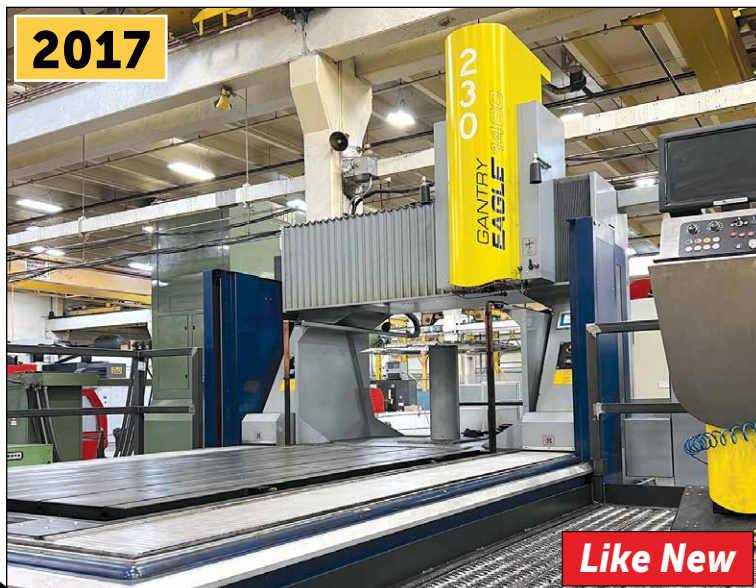
**Roeders RXU1001DSHZ2 5-Axis CNC Vertical Machining Center**



**Roeders RXU1001DSH 5-Axis CNC Vertical Machining Center**

## CNC EDM's

- **OPS Ingersoll, Gantry Eagle 1400 CNC EDM**, 49.2" x 92.5" x 35.4" Travels, 57 ATC, New 2017, \$650K Replacement Cost
- **Makino EDNC15 CNC EDM**, 80" x 40" Table, 60" x 28" x 20" Travels, New 2017, \*\$580K Replacement\*
- **Makino EDNC207 RAM Type CNC EDM**, Table Size: 98.4" x 47.2", Travels: 78.7" x 27.6" x 23.6", 110.2" x 63.0" x 41.3" Tank Size, 78.7 in/min Rapid Traverse, Equipped with Erowa Robot System, Makino Model MGA5 Control, New 2008
- **Makino Duo 64 CNC Wire Type CNC EDM**, CNC Controls, 25.6" x 15.74" x 16.5" Travels, New 2008
- **Sodick AG60L CNC EDM**, Sodick LN2 Controls, 23.6" x 16.5" x 14.6" Travels
- **Belmont CNC EDM**, Maxicut, PLC Controls, New 1999



**OPS Ingersoll, Gantry Eagle 1400 CNC EDM**



**Makino EDNC15 CNC EDM**

## CNC VERTICAL MACHINING CENTERS

- (2) **OKK VC-X500 5-Axis CNC Vertical Machining Centers**, New 2016, Travels: X-27.56", Y-33.46", Z-24.02", 30/25 Hp Spindle Motors, 19.69" x 19.69" Table, 60-Position Automatic Tool Changer, 1,102-Lb. Max. Table Load
- **OKK VM76R CNC Vertical Machining Center**, Fanuc Series 31 i-Model B, 60.63" x 29.92" x 25.98" Travels, 12k RPM, 30 ATC, CT-50, New 2015
- (2) **OKK VP600 5-Axis CNC Vertical Machining Centers**, New 2007, 24.02" x 51.18" Table Size, 19.63" x 19.63" 4th Axis Trunnion Table Size, Travels: X-44.09", Y-24.02", Z-18.11", A-360°, C-±180°, 30,000-Rpm Max. Spindle Speed, Equipped with 40-Position Automatic Tool Changer, Fanuc Series 160is-MB 5-Axis CNC Controls, with Erowa Automation Robot, Erowa Lift
- (4) **OKK VM-5 CNC Vertical Machining Centers**
- **OKK VP500 CNC Vertical Machining Center**, Travels: X-23.62", Y-20.08", Z18.11", Rapid Traverse Rate: XY:48m/m, Z:36m/m, 12,000-Rpm Max. Spindle Speed, 40-Taper Spindle, Equipped with Erowa Dynamic Robot, Fanuc Series31i-Model B5 CNC Control
- **Le Blonde Makino FNC106-A20 CNC Vertical Machining Center**, New 1994, Travels: X-41.33",Y-23.62", Z-20.04", 55.11" x 23.62" Table Size, Equipped with 20-Position Automatic Tool Changer, Makino Professional 3 Control, Spindle Oil Chiller, Coolant System

## CNC TURNING CENTER

- **Samsung SL25ASY 3-Axis CNC Turning Center**, (New 2011), Sub-Spindle with Full C-Axis Capability; Max Swing 25.6"; Max Cutting Length 20.5"; Travels: X-9.25", Y-3.94", Z-22.8"; 4,000-Rpm Max. Spindle Speed, Equipped with Fanuc Series 18i-TB Control, 12-Station Turret, Chip Conveyor, Sameca Model Spacesaver 2000 ServoBar Feeder



OKK VC-X500 5-Axis CNC VMC



OKK VM76R CNC Vertical Machining Center



OKK VP600 5-Axis CNC Vertical Machining Center

# CNC HORIZONTAL MACHINING CENTERS

- **OKK HM6300S 4-Axis CNC Horizontal Machining Center**, FMS, 30.7" x 29.5" x 31.5" Travels, 12k RPM, 60-120 ATC, CT-50, New 2011
- **(2) OKK HM600 4-Axis CNC Horizontal Machining Centers**, FMS, Fanuc Series 310IS Model A Controls, 30.7" x 29.5" x 31.5" Travels, 12k RPM, 60 ATC, 20 APC, as New as 2010

• **OKK 20-Pallet Feed System for OKK HM 6300S & HM600's**

- **OKK 20-Pallet Feed System for OKK HM 6300S & HM600's**
- **Doosan HC400II 4-Axis CNC Horizontal Machining Center**, 23.6" x 22" x 22.2" Travels, 12k RPM, 60 ATC, New 2014
- **OKK HM5000S/40 CNC Horizontal Machining Center**, Fanuc Series 31i-A5 Control, 24.8" x 24.41" x 27.95" Travels, 10k RPM, 60 ATC, New 2013



**OKK VCP600 5-Axis Horizontal Machining Center**



**OKK HMC6300 4-Axis Horizontal Machining Center FMS**

## CNC GRAPHITE

- **(2) Makino F5 5-Axis CNC VMCs**, New 2016/2013, Table Size: 39.4" x 19.7", Travels: X-35.4", Y-19.7", Z-17.7", 20,000-Rpm Max. Spindle Speed, 39.4" x 19.7" x 17.7" Max. Workpiece Size, 20-Taper Spindle, 30-Position Auto. Tool Changer, Coolant Through Spindle, Blum Laser Model A2, Blum Domestic Travel, Graphite Dust Collection System, High Speed Skip Function, with Work Master Model System 3R Pick-n-Place Robot, with Koilmatic Model
- **Makino Model F3 3-Axis CNC VMC**, New 2011, Table Size: 19.7" x 33.5", Travels: X-25.6", Y-19.7", Z-17.7", 20,000-Rpm Max. Spindle Speed, 30-Position Automatic Tool Changer, with Coolant Tank, Oilmatic Oil Cooler, Donaldson Torit Model DF02-2 Dust Collector
- **Makino SNC64, High Speed Graphite CNC Vertical Machining Center**, Table Size: 15.7" x 29.5", Travels: X-23.6", Y-15.7", Z-15.7", 20,000-Rpm Max. Spindle Speed, with Makino Professional A Controls, Daikin Inverter Oil Temperature Regulator, Sintokoogio Super Duscmic Dust Collector, 15-Position Automatic Tool Changer

## GUN DRILLS

- **(2) IMSA MF 1200BLL Horizontal Gun Drills**, 47" Max. Drilling Depth, 65" Column Longitudinal Movement, 39.4" Head Stock Vertical Movement, 19.7" Head Stock Approaching Stroke, 12hp Spindle Motor, 47"x59" Rotary Table Size, 360 CNC Table Rotation, 79" Max. P Size and Rotation, 30-Position Automatic Tool Changer, New 2013
- **IMSA MF1500BB 5-Axis Horizontal Gun Drill**, 127.95" x 59.1" x 19.7", A= +/-20°, B=360° Travels, 78-3/4" x 78-3/4" Table, Max Drilling Depth 59.1", 4,000-Rpm Max. Spindle Speed, 10-Position Automatic Tool Changer, Selca S4045DP CNC Control, Chip Conveyor, Euro Cold, Ecological Line Chiller, New 2006



**Makino F5 CNC Vertical Machining Center**



**IMSA MF1200BLL CNC Horizontal Gun Drill**



**IMSA MF1500BB 5-Axis Horizontal Gun Drill**

## CNC BRIDGE

- (2) **FPT Raid XL 3-Axis Dual Column CNC Vertical Machining Centers**, Table Size: 44" x 79", 18,000-Rpm Max. Spindle Speed, Travels: X-79", Y-63", Z-32", HSK-A-63 Spindle Taper, 30-Position Automatic Tool Changer, Heidenhain CNC Control, Chip Conveyor, New 2016
- **V-TEC SF-3116 Vision Wide Double Column CNC Vertical Milling Machining**, 40-Position ATC, 6K RPM Spindle Motor, 300 PSI CTS, Dual Inside Chip Augers with Chip Conveyor, Travels: 122.05" x 62.99" x 39.3", 35-HP Spindle Motor, Chilled Spindle, Right Angle Head, 118.11" Working Surface, 22,046-Lbs. Max. Table Load, New 2016



FPT Raid XL 3-Axis Dual Column CNC VMC

## FPT PLATES

### Huge Tooling Component FPT Plates & Attachments

5 3/4" x 39" • 5 1/2" x 39" • 6 1/2" x 21 1/2" • 6 1/2" x 23 1/2" • 15 1/2" x 59"  
21 1/2" x 21 1/2" • 31 1/2" x 31 1/2" • 39" x 39"



View of FPT Plates

## PLASTICS

- **Krauss Maffei Blue Power MX 2300-17200, 2,585-Ton x 310.13 Oz. CNC Hydraulic Injection Molding Machine**, New 2014, 96.46" x 112.20" Platen Area, 63.78" x 79.53" Tie Bar Spacing, 146.7" Daylight, 115.2" Stroke, 5.315" Screw Dia., 15.75" Ejector Stroke, 67.96" Max Mold Thickness, with (2) Conair Model TW 3-Phase 460-Volt Thermalators, S/N 213970, with Krauss Maffei Pick-N-Place Robot
- **Hi-Watt 24-Zone Mold Temperature Controller**, with (24) Single Loop Temperature Controllers, Cables, Transformer, Skid Mounted
- **Krauss Maffei 110-750-750CX/110, 110-Ton CNC Hydraulic Injection Molding Machine**, New 2013, 29.35" x 30.34" Platen Size, 18.52" x 18.52" Distance Between TieBars, 43.34" Max. Daylight, 1.575" Screw Size, Equipped with Conair Model TW Thermalator, Vacuum Loader
- **Krauss Maffei Blue Power MX 1300-8100, 1433-Ton x 119.44 Oz. CNC Hydraulic Injection Molding Machine**, New 2013, 61.75" x 50" Tie Bar Spacing, 13.78" Ejector Stroke, 92.52" Stroke, 120.08" Daylight, 87.01" x 75.20" Platen Size, 120.88" Max. Daylight, 3.740" Screw Diameter, Temperature Controllers, PSG Protemp Multi-Temperature Controller
- **Krauss Maffei GX 451-4300 Injection Molding Machine**, 73.51 Oz, Krauss Maffei Pick-N-Place Robotic System, s/n 13060, New 2014
- **AEC Whitlock Plastic Material Drying and Feed System**, Consisting of: (1) AEC Whitlock Model WD-600CHEQ Dryer, (1994), (4) AEC Whitlock Model DH-170MICHEQ, 700-Lb. Hopper Dryers, S/N: 94L0613, 94L0610, 94L0611, 94L0612, (1) AEC Whitlock Model SRC-04, Hopper Feeder, S/N 31C0296, (New 2001)



Krauss Maffei Blue Power MX 2300-17200, CNC Hyd. Injection Molder



Krauss Maffei 110-750-750CX/110, 110-Ton CNC Hyd. Injection Molder



Krauss Maffei Blue Power MX 1300-8100  
CNC Hydraulic Injection Molder



Ball Screw



Hydrokleen HE/7000  
Water Filtration System

## 3D PRINTERS

- **Sodick OPM250L Metal 3D Printer**, New 2017, Travels: 260mm x 260mm x 260mm, with Spindle, 500 Watt Fiber Laser, 9.84" x 9.84" x 9.84" Machining Tank, Equipped with Sodick Model LN2RP Controls, Fume Collector, Nitrogen Gas Generator, 45,000-Rpm Max. Spindle Speed, 16-Position Automatic Tool Changer
- **3D Systems Mode SLA-500-30 Stereo Lithography Machine**, New 1994, 20" x 20" x 24" Capacity; with Neslab Model HX-75 Water Refrigeration Recirculator, New 1994 (Laser System Upgraded In 2004)



Sodick Metal 3D Printer



Sanki Hydraulic Spotting Press



Reis Hydraulic Spotting Press

## SPOTTING PRESSES

- **Sanki SDP-3020-300ED, 300-Ton Hydraulic Spotting Press**, (New 1993), Table Size: 3,000-mm x 2,000-mm, Daylight: 3,000-mm, Stroke: 2,980-mm, Pit Mounted with Top Mounted Hydraulics, Equipped with Roll-Out Bolster, Digital Controls, Flip Out Ram
- **Amino ESP100Y, 100-Ton Hydraulic Spotting Press**, (New 2006), 1,700mm Stroke, 2,200mm Daylight, 3,000mm x 2,000mm Table Size
- **Reis TUS-180 OK-200, 4-post 224-Ton Hydraulic Spotting Press**, (New 1994), Equipped with 71" x 98" Roll-Out Bolster, Top Mounted Hydraulics, Pit Mounted, Flip Out Ram

## INSPECTION EQUIPMENT

- **Zeiss Contura 6206 Coordinate Measuring Machine**, 5-Station Probe Changer, New 2020
- **Genx 4316B 14" Optical Comparator**, 6" x 14" Stage, Qudra-Check 2000 2-Axis Digital Readout
- **PWB Toolmaster 310 Digital Tool Presetter** • **Zoller Smile 600 Tool Presetter**
- **DMG Mori Uno 2040 Microset Tool Setter** • **Faro Edge 15037 Port. CMM**, 2016



Zeiss Contura 6206 CMM



DMG Microset Tool Setter

## SAWS

- **WF Wells L10, 10" x 16" Down Acting Horizontal Band Saw**
- **(2) Behringer HBP220, 10" x 9-3/4" Horizontal Band Saws**, New 1990, Hydraulic Feed, Variable Blade Speed, Auto. Bar Feed, Coolant System, Magnetic Chip Conveyor
- **Everett Cut-Off Saw**



Zoller Tool Presetter



Behringer Horizontal Band Saw

## ROLLING STOCK

- **Mercedes-Benz Sprinter 3500 Cargo Van**, VINWDAPF4CD2KN012470, New 2019
- **Mercedes-Benz Model Metris Cargo Van**, VINWD3PG2EA3J3434897, New 2018
- **Kawasaki Mule 4-Wheel Drive All Terrain Vehicle**
- **Ford F550 Flatbed Truck**



Mercedes-Benz Cargo Vans



Ford F550 Flatbed Truck

ONLINE BIDDING AT:  
**BidSpotter**

## GRINDERS

- **Okamoto PSG157B 28" x 60" Hydraulic Feed Surface Grinder**, New 1988, Equipped with Variable Cross Feed, Incremental Downfeed, Over the Wheel Dresser with (2) 27-1/2" x 29" Electro-Magnetic Chucks, Coolant System and Magnetic Separator
- **Okamoto ACC12-24DX, 12" x 24" Automatic Hydraulic Surface Grinder**, 5-Hp Spindle, Electro-Magnetic Chuck, 1.5" x 12" Max Grinding Wheel Size, Overhead Grinding Wheel Dresser, Central Automatic Lube System, Coolant System with Paper Filter
- **Blanchard 20 36" Rotary Surface Grinder**
- **Okamoto 6/18 Linear 6" x 18" Horizontal Hand Feed Surface Grinder**, New 2000, with Electro Magnetic Chuck, Neutrofier II Control
- **Okamoto 6.18 Linear 6" x 18" Horizontal Hand Feed Surface Grinder**, New 1993, with 6" x 18" Electromagnetic Chuck, 2-Hp Spindle Motor
- **Kent SGS-2060-AHC 20" x 60" Automatic Hydraulic Surface Grinder**, Electro-Magnetic Chuck, 10-Hp Spindle, 2" x 16" Max Grinding Wheel Size, Overhead Grinding Wheel Dresser, Central Automatic Lube System, Hydraulic Power Unit, Coolant System with Paper Filter
- **Swisher Mark-V, Rotary Surface Grinder**
- **(2) Deckel S0 Tool Grinders**
- **Okamoto PFG-618, 6" x 18" Hand Feed Surface Grinder**
- **Reid 618, 6" x 18" Hand Feed Surface Grinder**
- **Deckel Model S0 Tool Grinder**
- **Baldor Double End Pedestal Grinder**
- **Degen Abrasive Pin Cut-Off & Grinding Machine**
- **Reid 618, WCI 6/18 Surface Grinder**, with Walker 6" x 18" Electro-Magnetic Chuck, SCV-1.5 Neutral-Rectifier
- **Reid 618 Surface Grinder**, Walker 6" x 18" Electro-Magnetic Chuck, Neutral-Rectifier

## CRANES

- **Mt. Clemens 10-Ton x 25' Span Single Girder Overhead Bridge Crane**
- **Simpson 10-Ton x 45' Single Girder Overhead Bridge Crane**, Equipped with Spacemaster Underslung Carriage
- **Mount Clemens 5-Ton x 25' Span Single Girder Overhead Bridge Crane**
- **CRB 10-Ton x 45' Span Double Girder Bridge Crane**, with Top Riding Carriage and Pendent Control
- **CRB 10-Ton x 50' Span Double Girder Bridge Crane**
- **CRB 30-Ton x 50' Span Double Girder Bridge Crane**
- **CRB 20/10-Ton Double Girder Top Riding Bridge Crane**



Jobox Tool Boxes



Miller Syncrowave  
Welding Power Source

## TOOLROOM

- **(2) Acer e-Mill Vertical Mills**, New 2017
- **Makino KE55 CNC Vertical Mill**
- **Bridgeport 2-HP Variable Speed Vertical Mills**
- **Haimer Model VSK 7/1-S Benchtop Shrink Fit Machine**
- **Darex Drill Sharpener**
- **5' x 10' x 12" Granite Surface Plate**, with Stand
- **Torit Donaldson DF02-2, 3-Hp Dust Collection System**
- **Suntech Dial Type Hardness Tester**
- **Mitchells 3' x 4' x 6" Granite Surface Plate**
- **Summit 14" x 40" Geared Head Engine Lathe**
- **Haimer Model Power Clamp, Benchtop Shrink Fit Machine**
- **Bridgeport 2-Hp Vertical Mill**
- **Delta R8704 Drill**
- **Kalamazoo S612V, 6" Belt / 12" Disc Sander**
- **Delta 6" Belt / 12" Disc Sander** • **Sellers Drill Sharpener**

## MISCELLANEOUS & SUPPORT EQUIPMENT

- **(2) Atlas Copco GA37FF, 50-Hp Rotary Screw Air Compressors**, as New as 2017
- **Atlas Copco GA30FF 40-Hp Rotary Screw Air Compressor**
- **Kaeser SK19 Rotary Screw Air Compressor**, with 075 Air Dryer
- **Kaeser Approx. 400-Gal. Vertical Air Receiver Tank**
- **Simpson 5-Ton x 45' Span Top Riding Bridge Crane**, New 2012
- **Erowa Automation UPC-L Easy Change XT Custom Rotary Parts Feeder**, 4-Station Pallet Capacity, New 2004
- **Formech FM1 24" x 48" Vacuum Former**
- **Trinco 2-Glove Shot Blast Cabinet**, with Dust Collector
- **6" Belt / 12" Disc Sander**
- **GFS 6'W x 8'L x 8'H Open Front Manual Spray Booth**
- **Grieve Curing Oven**
- **Grieve Model NB350 2,000-Watt Electric Type Oven**
- **Grieve 500 2-Door Walk-In Type Electric Oven**
- **Urethane Mixing System, Consisting of:** (3) Buckeye Fabricating Pressure Vessel & Process Tanks, (2) Meter Mixing Systems, (1) Axson N. America Inc. Adhesive Dispensers, (2) AST Batch Ctrls.
- **JDK Type 8032-25 3-Chamber Vacuum System**
- **Approx. 4'W x 8'L x 10"H Granite Surface Plates**, with Stands
- **4' x 6' x 6" Granite Surface Plate**
- **Mitchells 4' x 6' x 10" Granite Surface Plate**
- **AEC Model VTP-7.5, Vacuum Loader**, Equipped with 7.5-Hp Motor
- **Advantage TTK-850-3P-FF Chiller**, New 2001
- **2-Ton & 1-Ton Chain Hoist Systems**
- **OSG Model Hy-Pro Benchtop Shrink Fit Machine**
- **PWB Swiss Toolmaster Tool Presetter**
- **Willis Bergo TM50 Series 3, 5' x 12" Column Radial Drill**
- **Advantage Checkmate, Central Water Chiller System**
- **Miller Model Syncrowave, 300 Amp Welding Power Source, (Several)**
- **Dust Collector** • **Jobox Tool Boxes**
- **Miscellaneous Equipment Throughout Plant, Consisting of:** Work Benches, Surface Pates, Misc. Tools, Shop Fans, Computers, Stools, Office Chairs, Die Carts, Storage Bins, Waste Bins, Cantilever Racking, Pallet Racking, Delta Sander, Baldor Grinder, Chop Saws, Combination Polisher/Grinder, Printers, Copiers, Vices, Dake Shop Presses, Baldor Pedestal Grinders, Roll Around Toll Boxes, Etc.

## UPCOMING AUCTION

WEBCAST AUCTION – Thursday, June 1, 2023 at 10:00am CT – Lenexa, KS



**MULTI-AXIS CNC AEROSPACE CONTRACT MACHINE SHOP**

*Sale in Conjunction with: PPL Auctions*

Thursday

JUNE 1

1

10:00 AM (CT)

# ONSITE & ONLINE AUCTION

**ATTEND**  
Live Onsite Sale!

Plant Closing

**PROPER  
TOOLING**

## WORLD CLASS MOLD MANUFACTURER

ONSITE & ONLINE AUCTION: May 23 & 24 at 10am ET

<b>** ONSITE **</b>	<b>ONLINE</b>
Tuesday	Wednesday
<b>MAY</b>	<b>MAY</b>
<b>23</b>	<b>24</b>
10:00 AM (ET)	10:00 AM (ET)



As New as  
**2017**

**Dual Spindle w/Optics**    **5-Axis**

Roeders RXU1001DSHZ2 CNC VMC with Optics



MACHINERY NETWORK AUCTIONS  
15910 Ventura Blvd, Suite 1410  
Encino, CA 91436



**2016**

**5-Axis**    **2 Available**

Doosan HC400II 4-Axis HMC



**2017**

Krauss Maffei CNC Injection Molder



**2017**

Makino EDNC15 CNC EDM



**2013**

**Must See**    **2 Available**

IMSA CNC Horizontal Gun Drill



**2016**

FPT Raid XL 3-Axis Dual Column CNC VMC



Sanki Hydraulic Spotting Press

**FOR TERMS, REMOVAL & ADDITIONAL INFORMATION,  
go to: [machinerynetworkauctions.com](http://machinerynetworkauctions.com)**

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MACHINERYNETWORKAUCTIONS.COM



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